

Guidelines:

- 1. This program serves as a general template for the return to throwing process and may need to be modified as needed to ensure a safe and effective individualized progression
- 2. Expected initiation following UCLR = 16-20 weeks, UCL repair = 12-20 weeks, SLAP repair = 20+ weeks
 - a. ** Following satisfactory criterion-based testing via *Thrower's Readiness Inventory (TRI)*TM
- 3. Always begin with a structured warm up as determined by Physical Therapist/Athletic Trainer
- 4. Continue all strengthening and stretching activities as prescribed
- 5. DO NOT THROW THROUGH PAIN report any symptoms and monitor post-throwing soreness
- 6. Allow the distance to dictate the intensity typically, the first 4-6 weeks of throwing are to ensure adequate, progressive loading to condition the affected/repaired structures
 - a. Use a slight arc on all throws until later stages
- 7. Capture video of your throws at least once per week to review mechanics and consistency
- 8. Hitting and throwing should not begin at the same time discuss with your provider

PHASE 1: Initiation

WEEK	DAY 1	DAY 2	DAY 3	DAY 4	DAY 5	DAY 6	DAY 7
1	20 x 30'	OFF	OFF	20 x 30'	OFF	OFF	OFF
	25 x 45'			25 x 45'			
Goals:	Graft/tissue adaptation; do NOT focus on performance/intensity						
2	20 x 30'	OFF	OFF	20 x 30'	OFF	OFF	OFF
	25 x 45'			25 x 45'			
	5min rest then			5min rest then			
	repeat			repeat			
Goals:		ptation; increasing	·				
3	20 x 30'	OFF	20 x 30'	OFF	OFF	20 x 30'	OFF
	25 x 45'		25 x 45'			25 x 45'	
	5min rest then		5min rest then			5min rest then	
	repeat		repeat			repeat	
						x2	
Goals:	-	ptation; further in	-	keep intensities le	ow, expect some s	oreness	
4	10 x 30'	OFF	10 x 30'	OFF	OFF	10 x 30'	OFF
	10 x 45'		10 x 45'			10 x 45'	
	25 x 60'		25 x 60'			25 x 60'	
	5min rest then		5min rest then			5min rest then	
	repeat		repeat			repeat	
						x2	
Goals:		ptation; added dis		in an arc on the b	all, focus on keep	ing mechanics cor	sistent
5	OFF	Light toss to	OFF	OFF	Light toss to	OFF	OFF
		60' x5min			60' x5min		
Goals:	First de-load wee	ek; use this time t	o allow for your a	m/body to recove	er and refocus on	strength/conditio	ning parameters
6	7 x 30'	OFF	7 x 30′	OFF	OFF	7 x 30′	OFF
	7 x 45'		7 x 45′			7 x 45'	
	7 x 60'		7 x 60'			7 x 60'	
	25 x 75'		25 x 75'			25 x 75'	
	5min rest then		5min rest then			5min rest then	
	repeat		repeat			repeat	
						x2	
Goals:	Starting to work	past mound dista	nce to build arm s	trength, be mindf	ul of mechanics, c	lon't rush throws	



PHASE 2: Volume and distance building

7	7 x 30'	OFF	7 x 30'	7 x 30'	OFF	7 x 30'	OFF
	7 x 45'		7 x 45'	7 x 45'		7 x 45'	
	7 x 60'		7 x 60'	7 x 60'		7 x 60'	
	25 x 75'		25 x 75'	25 x 75'		25 x 75'	
	5min rest then		5min rest then	5min rest then		5min rest then	
	repeat		repeat	repeat		repeat	
	. op out		. op out	. op out		x2	
Goals:	Increasing week	lv volume and day	rs/thrown. mainta	in stretching and i	mobility activities	X=	
8	5 x 30'	OFF	5 x 30'	OFF	OFF	5 x 30'	OFF
	5 x 45'	0	5 x 45'	0	0	5 x 45'	
	5 x 60'		5 x 60'			5 x 60'	
	5 x 75'		5 x 75'			5 x 75'	
	25 x 90'		25 x 90'			25 x 90'	
	5 min rest		5 min rest			5 min rest	
	then repeat		then repeat			then repeat	
6 1	e					x2	
Goals:					sound or compen		
9	5 x 30'	OFF	5 x 30'	5 x 30'	OFF	5 x 30'	OFF
	5 x 45'		5 x 45'	5 x 45'		5 x 45'	
	5 x 60'		5 x 60'	5 x 60'		5 x 60'	
	5 x 75'		5 x 75'	5 x 75'		5 x 75'	
	25 x 90'		25 x 90'	25 x 90'		25 x 90'	
	5 min rest		5 min rest	5 min rest		5 min rest	
	then repeat		then repeat	then repeat		then repeat	
						x2	
Goals:	Adding more we	ekly volume; addı	ess any issues pri	or to progressing t	to the next phase		
10	OFF	Light toss to	OFF	OFF	Light toss to	OFF	OFF
		60' x10min			60' x10min		
		< 50 throws			< 50 throws		
Goals:	Second de-load	week; allow for ac	lequate recovery a	and minimize stre	SS		
11	5 x 45'	OFF	5 x 45'	OFF	OFF	5 x 45'	OFF
	5 x 60'		5 x 60'			5 x 60'	
	5 x 75'		5 x 75'			5 x 75'	
	5 x 90'		5 x 90'			5 x 90'	
	25 x 105'		25 x 105'			25 x 105'	
	5 min rest		5 min rest			5 min rest	
	then repeat		then repeat			then repeat	
	thenrepeat		thenrepeat			x2	
Goals:	Further distance	<u> </u>	<u> </u>	L	L		l.
12	5 x 45'	OFF	5 x 45'	5 x 45'	OFF	5 x 45'	OFF
	5 x 60'		5 x 60'	5 x 60'		5 x 60'	
	5 x 75'		5 x 75'	5 x 75'		5 x 75'	
			5 x 90'	5 x 90'		5 x 90'	
	l 5 x 90′				1		1
	5 x 90' 25 x 105'			25 x 105'		25 x 105'	
	25 x 105′		25 x 105′	25 x 105'		25 x 105'	
	25 x 105' 5 min rest		25 x 105' 5 min rest	5 min rest		5 min rest	
	25 x 105′		25 x 105′			5 min rest then repeat	
Goals:	25 x 105' 5 min rest then repeat	tance; take your t	25 x 105' 5 min rest then repeat	5 min rest then repeat		5 min rest	



13	5 x 60' 5 x 75' 5 x 90' 5 x 105' 25 x 120' 5 min rest then repeat	OFF	5 x 60' 5 x 75' 5 x 90' 5 x 105' 25 x 120' 5 min rest then repeat	OFF	OFF	5 x 60' 5 x 75' 5 x 90' 5 x 105' 25 x 120' 5 min rest then repeat	OFF
	thenrepeat		thenrepeat			x2	
Goals:	Now up to max risks during reha	_	s past 120' will alt	er mechanics in a	harmful manner a		ay pose higher
14	5 x 60' 5 x 75' 5 x 90' 5 x 105' 25 x 120' 5 min rest then repeat	OFF	5 x 60' 5 x 75' 5 x 90' 5 x 105' 25 x 120' 5 min rest then repeat	5 x 60' 5 x 75' 5 x 90' 5 x 105' 25 x 120' 5 min rest then repeat	OFF	5 x 60' 5 x 75' 5 x 90' 5 x 105' 25 x 120' 5 min rest then repeat	OFF
Goals:	Added volume a	t max distance	•	•		•	
15	5 x 60' 5 x 75' 5 x 90' 5 x 105' 15 x 120' 10 x 60' 5 min rest then repeat	5 x 60' 5 x 75' 5 x 90' 5 x 105' 15 x 120' 10 x 60' 5 min rest then repeat x2	OFF	5 x 60' 5 x 75' 5 x 90' 5 x 105' 15 x 120' 10 x 60' 5 min rest then repeat	5 x 60' 5 x 75' 5 x 90' 5 x 105' 15 x 120' 10 x 60' 5 min rest then repeat	5 x 60' 5 x 75' 5 x 90' 5 x 105' 15 x 120' 10 x 60' 5 min rest then repeat x2	OFF
Goals:	Further weekly	volume with pull-i	n to 60'; can empl	hasize flat throws	at a sub-max inte	nsity	
16	OFF	Light toss to 60' x10min < 50 throws	OFF	OFF	Light toss to 60' x10min < 50 throws	OFF	OFF
Goals:	Final de-load we	ek prior to initiati	ng pre-mound/pe	rformance phases	s, ensure adequate	recovery	

PHASE 3: Pre-mound endurance

17	3min x 60'	3min x 60'	3min x 60'	OFF	3min x 60'	3min x 60'	3min x 60'
	3min x 90'	3min x 90'	3min x 90'		3min x 90'	3min x 90'	3min x 90'
	3min x 60'	3min x 60'	3min x 60'		3min x 60'	3min x 60'	3min x 60'
Goals:	Focus on throw	ving the ball on a	line at 90', work o	n ball location/ac	curacy when pulli	ng back in to 60'	
18	4min x 60'	4min x 60'	4min x 60'	OFF	4min x 60'	4min x 60'	4min x 60'
	4min x 90'	4min x 90'	4min x 90'		4min x 90'	4min x 90'	4min x 90'
	4min x 60'	4min x 60'	4min x 60'		4min x 60'	4min x 60'	4min x 60'
Goals:	Focus on throwing the ball on a line at 90', work on ball location/accuracy when pulling back in to 60'						
19	5min x 60'	OFF	5min x 60'	5min x 60'	5min x 60'	OFF	5min x 60'
			5min x 90'	5min x 90'	5min x 90'		5min x 90'
	5min x 90'		Jillill X JU				
	5min x 90' 5min x 60'		5min x 60'	5min x 60'	5min x 60'		5min x 60'
Goals:	5min x 60'	ving the ball on a	5min x 60'		5min x 60' curacy when pulli	ng back in to 60'	5min x 60'
Goals:	5min x 60'	ving the ball on a	5min x 60'			ng back in to 60'	5min x 60'
	5min x 60' Focus on throw		5min x 60' line at 90', work o	n ball location/ac	curacy when pulli		
	5min x 60' Focus on throw 6min x 60'		5min x 60' line at 90', work c	on ball location/ac	curacy when pulli		6min x 60'



PHASE 4: Mound-work

	T -	1		Π -	T	T	T
21	OFF	5 x 60'	5min x 60'	OFF	5 x 60'	5min x 60'	Light toss to
		5 x 75'	5min x 90'		5 x 75'	5min x 90'	60' x5min
		10 x 90'	5min x 60'		10 x 90'	5min x 60'	
		Bottom x25 FB			Bottom x25 FB		
Goals:	Bottom of the m	nound; maintain Fl	3 intensity at ~75-	80% with an inter		ne	
22	OFF	5 x 60'	5min x 60'	OFF	5 x 60'	5min x 60'	Light toss to
		5 x 75'	5min x 90'		5 x 75'	5min x 90'	60' x5min
		10 x 90'	5min x 60'		10 x 90'	5min x 60'	
		Mid x25 FB			Mid x25 FB		
Goals:	Middle of the m	ound; FB intensity	at 80-85%				
23	OFF	5 x 60'	5min x 60'	OFF	5 x 60'	5min x 60'	Light toss to
		5 x 75'	5min x 90'		5 x 75'	5min x 90'	60' x5min
		10 x 90'	5min x 60'		10 x 90'	5min x 60'	
		Top x25 FB			Top x25 FB		
Goals:	Top of the mour	nd; FB intensity up	to 90%				
24	OFF	5 x 60'	3min x 60'	5 x 60'	OFF	5 x 60'	3min x 60'
		5 x 75'	3min x 90'	5 x 75'		5 x 75'	3min x 90'
		10 x 90'	3min x 60'	10 x 90'		10 x 90'	3min x 60'
		Top x20 FB		Top x20 FB		Top x20 FB	
		Top x10 CH		Top x10 CH		Top x10 CH	
Goals:	Working up to 1 sessions	.00% intensity fron	n the top of the m	ound with FB and	I CH; maintain med	chanics/enduranc	e with timed
25	OFF	5 x 60'	3min x 60'	5 x 60'	OFF	5 x 60'	3min x 60'
23	OH	5 x 75'	3min x 90'	5 x 75'	011	5 x 75'	3min x 90'
		10 x 90'	3min x 60'	10 x 90'		10 x 90'	3min x 60'
		Top x25 FB	311111 X 00			Top x25 FB	SIIIII X OU
		Top x10 CH		Top x25 FB		•	
Cooler	Increasing may	1		Top x10 CH		Top x10 CH	
Goals:	Increasing max i			l	1	l	I a
26	OFF	5 x 60'	3min x 60'	5 x 60'	OFF	5 x 60'	3min x 60'
		5 x 75'	3min x 90'	5 x 75'		5 x 75'	3min x 90'
		10 x 90'	3min x 60'	10 x 90'		10 x 90'	3min x 60'
		Top x20 FB		Top x20 FB		Top x20 FB	
		Top x5 CH		Top x5 CH		Top x5 CH	
		Top x5 CB/SL		Top x5 CB/SL		Top x5 CB/SL	
Goals:	ĺ	king pitches; main			T	ſ	T
27	OFF	5 x 60'	3min x 60'	5 x 60'	OFF	5 x 60'	3min x 60'
		5 x 75'	3min x 90'	5 x 75'		5 x 75′	3min x 90'
		10 x 90'	3min x 60'	10 x 90'		10 x 90'	3min x 60'
		Top x20 FB		Top x20 FB		Top x20 FB	
		T 40 011		Top x10 CH		Top x10 CH	
		Top x10 CH		-		-	
		Top x10 CB/SL		Top x10 CB/SL		Top x10 CB/SL	
Goals:	Adding volume	Top x10 CB/SL to breaking pitche		Top x10 CB/SL cy work and focus		Top x10 CB/SL	
Goals:	Adding volume	Top x10 CB/SL	Light toss to	Top x10 CB/SL	s on location OFF	Top x10 CB/SL Light toss to	OFF
	OFF	Top x10 CB/SL to breaking pitche	Light toss to 60' x10min	Top x10 CB/SL cy work and focus	OFF	Top x10 CB/SL Light toss to 60' x10min	OFF



PHASE 5: Live batters

		T = ==					1
29	20 live pitches	OFF	10 x 60'	20 live pitches	OFF	3min x 60'	OFF
	FB/CH		10 x 75'	FB/CH		3min x 90'	
			10 x 90'			3min x 60'	
			10 x 105'				
			10 x 120'				
Goals:	Player-preferred	l warm-up prior to	pitching; once or	the mound, 100%	% intent and work	ing the zone	
30	15 live pitches	OFF	10 x 60'	15 live pitches	OFF	3min x 60'	OFF
	FB/CH		10 x 75'	FB/CH		3min x 90'	
	5 min rest		10 x 90'	5 min rest		3min x 60'	
	then repeat		10 x 105'	then repeat			
	•		10 x 120'				
Goals:	Player-preferred	warm up; now st	arting inning work	and adrenaline c	ontrol, higher volu	ıme	
31	10 live pitches	OFF	10 x 60'	10 live pitches	OFF	3min x 60'	OFF
	(all)		10 x 75'	(all)		3min x 90'	
	5 min rest		10 x 90'	5 min rest		3min x 60'	
	then repeat		10 x 105'	then repeat			
	then repeat x2		10 x 105' 10 x 120'	then repeat x2			
Goals:	x2	l warm up; 3 innin	10 x 120'	x2			
Goals:	x2	warm up; 3 innin	10 x 120'	x2	OFF	3min x 60'	OFF
	x2 Player-preferred	• •	10 x 120' gs simulated all pi	x2 tches	OFF	3min x 60' 3min x 90'	OFF
	x2 Player-preferred 20 live pitches	• •	10 x 120' gs simulated all pi 10 x 60'	tches 20 live pitches	OFF		OFF
	x2 Player-preferred 20 live pitches (all)	• •	10 x 120' gs simulated all pi 10 x 60' 10 x 75'	tches 20 live pitches (all)	OFF	3min x 90'	OFF
	x2 Player-preferred 20 live pitches (all) 5 min rest	• •	10 x 120' gs simulated all pi 10 x 60' 10 x 75' 10 x 90'	x2 tches 20 live pitches (all) 5 min rest	OFF	3min x 90'	OFF

RETURN TO COMPETITION

Throwing program complete
Clearance granted from operating physician
Clearance from physical therapist/athletic trainers
Clearance from coaches